

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

TIP TOP SOLUTION HL-CU1

Art.-No.

538 1201

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture

Assembling solution

1.3. Details of the supplier of the safety data sheet

Company name: REMA TIP TOP AG
Street: Gruber Strasse 63
Place: D-85586 Poing
Telephone: +49 (0) 8121 / 707 - 0
Responsible for the safety data sheet: sds@gbk-ingelheim.de

1.4. Emergency telephone number: INTERNATIONAL: +49 - (0) 6132 - 84463, GBK GmbH (24h - 7d/w - 365d/a)
England and Wales: NHS Direct - 0845 4647; Scotland: NHS 24 - 08454 24 24

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Indications of danger: Xn - Harmful, N - Dangerous for the environment

R phrases:

Limited evidence of a carcinogenic effect.

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Hazard categories:

Skin corrosion/irritation: Skin Irrit. 2

Respiratory/skin sensitization: Skin Sens. 1

Carcinogenicity: Carc. 2

Specific target organ toxicity - single exposure: STOT SE 3

Hazardous to the aquatic environment: Aquatic Chronic 2

Hazard Statements:

Causes skin irritation.

May cause an allergic skin reaction.

May cause drowsiness or dizziness.

Suspected of causing cancer.

Toxic to aquatic life with long lasting effects.

2.2. Label elements

Hazardous components which must be listed on the label

Tetrachloroethylene

Antimony trioxide

Colophonium

Di(benzothiazol-2-yl) disulphide

Signal word:

Warning

Pictograms:

GHS07-GHS08-GHS09



Hazard statements

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.



H336 May cause drowsiness or dizziness.
H351 Suspected of causing cancer.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statements

P202 Do not handle until all safety precautions have been read and understood.
P261 Avoid breathing vapour.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P302+P352 IF ON SKIN: Wash with plenty of water.
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P308+P313 IF exposed or concerned: Get medical advice/attention.
P405 Store locked up.
P273 Avoid release to the environment.
P312 Call a POISON CENTER/doctor if you feel unwell.

2.3. Other hazards

Not known.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Chemical characterization

Mixture containing following substances with additives

Hazardous components

EC No	Chemical name	Quantity
CAS No	Classification according to Directive 67/548/EEC	
Index No	Classification according to Regulation (EC) No. 1272/2008 [CLP]	
REACH No		
204-825-9	Tetrachloroethylene	< 90 %
127-18-4	Carc. Cat. 3, N - Dangerous for the environment R40-51-53	
602-028-00-4	Carc. 2, Skin Irrit. 2, Skin Sens. 1, STOT SE 3, Aquatic Chronic 2; H351 H315 H317 H336 H411	
01-2119475329-28		
215-175-0	Antimony trioxide	< 5 %
1309-64-4	Carc. Cat. 3 R40	
051-005-00-X	Carc. 2; H351	
01-2119475613-35		
247-693-8	Cresyl diphenyl phosphate	< 5 %
26444-49-5	N - Dangerous for the environment R50-53	
	Aquatic Acute 1 (M-Factor = 1), Aquatic Chronic 1 (M-Factor = 1); H400 H410	
215-222-5	Zinc oxide	< 1 %
1314-13-2	N - Dangerous for the environment R50-53	
030-013-00-7	Aquatic Acute 1 (M-Factor = 1), Aquatic Chronic 1 (M-Factor = 1); H400 H410	
01-2119463881-32		
232-475-7	Colophonium	< 1 %
8050-09-7	R43	
650-015-00-7	Skin Sens. 1; H317	
01-2119480418-32		
204-424-9	Di(benzothiazol-2-yl) disulphide	< 0,25 %
120-78-5	N - Dangerous for the environment R31-43-50-53	
613-135-00-0	Skin Sens. 1, Aquatic Acute 1 (M-Factor = 1), Aquatic Chronic 1 (M-Factor = 1); H317 H400 H410 EUH031	
01-2119489366-24		
287-477-0	alkanes, C14-17, chloro; chlorinated paraffins, C14-17	< 0,25 %
85535-85-9	N - Dangerous for the environment R64-66-50-53	
602-095-00-X	Lact., Aquatic Acute 1 (M-Factor = 1), Aquatic Chronic 1 (M-Factor = 1); H362 H400 H410 EUH066	
01-2119519269-33		

Full text of R-, H- and EUH-phrases: see section 16.

SECTION 4: First aid measures**4.1. Description of first aid measures****General information**

Remove contaminated soaked clothing immediately.
In the event of persistent symptoms receive medical treatment.
Take away from danger area and lay down affected person.

After inhalation

Move to fresh air in case of accidental inhalation of vapours.
If patient is not breathing, apply artificial respiration.
Call a physician immediately.

After contact with skin

Wash off immediately with soap and plenty of water.
Consult a doctor if skin irritation persists.

After contact with eyes

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.

Seek medical treatment by eye specialist.

After ingestion

Do not induce vomiting.
Rinse out mouth and give plenty of water to drink.
Never give anything by mouth to an unconscious person.
Summon a doctor immediately.
Induce vomiting only upon the advice of a physician.

4.2. Most important symptoms and effects, both acute and delayed

Causes skin irritation.
May cause an allergic skin reaction.
Suspected of causing cancer.
May cause drowsiness or dizziness.
Attention. Beware, danger of aspiration.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptoms.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

Foam, carbon dioxide (CO₂), dry chemical, water-spray.
Product does not burn, fire-extinguishing activities according to surrounding.

Unsuitable extinguishing media

Full water jet.

5.2. Special hazards arising from the substance or mixture

Fire may produce:
Carbon monoxide and carbon dioxide
Chlorine and traces of phosgene.
Hydrogen chloride gas.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and protective suit.

Additional information

Keep away from heat and sources of ignition.
Cool containers at risk with water spray jet.
Fire residues and contaminated firefighting water must be disposed of in accordance with the local regulations.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

In case of vapour formation use respirator.
Ensure adequate ventilation.
Use personal protective clothing.

6.2. Environmental precautions

Do not discharge into the drains/surface waters/ground water.
Do not discharge into the subsoil/soil.

6.3. Methods and material for containment and cleaning up

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder).
Shovel into suitable container for disposal.

6.4. Reference to other sections

Observe protective instructions (see Sections 7 and 8).
Information for disposal see section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

Keep container tightly closed.
Vapours are heavier than air and spread along ground.



Care for thoroughly room ventilation, if necessary suck off at workplace.
 Avoid contact with skin, eyes and clothing.

Advice on protection against fire and explosion
 Keep away from heat and sources of ignition.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels
 Keep containers tightly closed in a cool, well-ventilated place.
 Do not use aluminium or zinc containers for warehousing.

Advice on storage compatibility
 Incompatible with:
 Alkaline metals and alkaline earth metals.
 Acids and oxidizing agents.
 Bases.
 Aluminium powder

Further information on storage conditions
 Keep away from food, drink and animal feeding stuffs.

7.3. Specific end use(s)

Assembling solution

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure limits (EH40)

CAS No	Substance	ppm	mg/m ³	fibres/ml	Category	Origin
8050-09-7	Antimony and compounds except stibine (as Sb) Rosin-based solder flux fume	-	0.5		TWA (8 h)	WEL
		-	-		STEL (15 min)	WEL
127-18-4	Tetrachloroethylene	-	0.05		TWA (8 h)	WEL
		-	0.15		STEL (15 min)	WEL
		50	345		TWA (8 h)	WEL
		100	689		STEL (15 min)	WEL

8.2. Exposure controls

Appropriate engineering controls
 Ensure adequate ventilation, especially in confined areas.

Protective and hygiene measures
 Do not inhale vapours.
 Avoid contact with eyes and skin.
 Wash hands before breaks and immediately after handling the product.
 When using do not eat, drink or smoke.
 Take off immediately all contaminated clothing.

Eye/face protection
 Tightly fitting goggles (EN 166).
 Eye wash bottle with pure water (EN 15154).

Hand protection
 Protective gloves resistant to chemicals made off viton, minimum coat thickness 0,7 mm, permeation resistance (wear duration) approx. 480 minutes, i.e. protective glove <Vitoject 890> made by www.kcl.de.
 This recommendation refers exclusively to the chemical compatibility and the lab test conforming to EN 374 carried out under lab conditions.
 Requirements can vary as a function of the use. Therefore it is necessary to adhere additionally to the recommendations given by the manufacturer of protective gloves.

Skin protection
 Long sleeved clothing (EN 368).

Respiratory protection

In case of insufficient ventilation wear suitable respiratory equipment (gas filter type A) (EN 14387).

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state:	Liquid
Colour:	Black
Odour:	Sweetish
Initial boiling point and boiling range:	approx. 125 °C
Flash point:	n.a.
Lower explosion limits:	n.d.
Upper explosion limits:	
Vapour pressure: (at 20 °C)	19 hPa
Density:	1,6 g/cm ³
Water solubility: (at 20 °C)	Immiscible
Ignition temperature:	> 650 °C
Decomposition temperature:	140 °C
Viscosity / dynamic:	6000 mPa·s
Viscosity / kinematic: (at 40 °C)	> 20,5 mm ² /s
Explosive properties:	The product is not explosive.
Solvent content:	< 90 %

9.2. Other information

No data available.

SECTION 10: Stability and reactivity

10.1. Reactivity

No decomposition if stored and applied as directed.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

Reactions with acids, alkalies and oxidizing agents

Reactions with alkali metals.

Reactions with earth alkali metals.

10.4. Conditions to avoid

Above 120°C, a thermic decomposition may take place.

10.5. Incompatible materials

Alkaline metals and alkaline earth metals.

Acids and oxidizing agents.

Bases.

Aluminium powder

10.6. Hazardous decomposition products

Chlorine and traces of phosgene.

Hydrogen chloride gas

Carbon monoxide and carbon dioxide.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity

Based on available data, the classification criteria are not met.

Tetrachloroethylene

LD50/oral/rat: 3005 - 3835 mg/kg

Irritation and corrosivity

Causes skin irritation.

Eye irritation: Not classified.

Sensitising effects

May cause an allergic skin reaction. (Tetrachloroethylene), (Colophonium), (Di(benzothiazol-2-yl) disulphide)

STOT-single exposure

May cause drowsiness or dizziness. (Tetrachloroethylene)

Severe effects after repeated or prolonged exposure

Based on available data, the classification criteria are not met.

Carcinogenic/mutagenic/toxic effects for reproduction

Suspected of causing cancer. (Tetrachloroethylene), (Antimony trioxide)

Aspiration hazard

Based on available data, the classification criteria are not met.

Additional information on tests

Classification in compliance with the assessment procedure specified in the Regulation (EC) no 1272/2008.

Practical experience

Other observations

Contact with eyes may cause irritation.

Repeated or prolonged exposure may cause skin irritation and dermatitis, due to degreasing properties of the product.

Effects of breathing high concentrations of vapour may include:

Headache, dizziness, weakness, unconsciousness.

Inhalation of high concentrations may cause injuries to liver, kidneys and central nervous system.

SECTION 12: Ecological information

12.1. Toxicity

Tetrachloroethylene

LC50/Oncorhynchus mykiss/ 96 h = 5 mg/l

EC50/Daphnia magna/48 h = 8,5 mg/l

EC50/Algae/96 h = 3,64 mg/l

Zinc oxide

EC50/Selenastrum capricornutum/72 h = 0,17 mg/l

Toxic to aquatic life with long lasting effects.

12.2. Persistence and degradability

Not readily biodegradable.

12.3. Bioaccumulative potential

Tetrachloroethylene

A bioaccumulation potential is to be expected.

12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB assessment

According to Regulation (EC) No 1907/2006 (REACH) none of the substances, contained in this product are a PBT / vPvB substance.

12.6. Other adverse effects

Severe hazard to waters

Risk of drinking water contamination even when low quantities are released into the ground.

Further information

Do not flush into surface water or sanitary sewer system.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Advice on disposal

Where possible recycling is preferred to disposal.
Can be incinerated, when in compliance with local regulations.

Waste disposal number of waste from residues/unused products

080409 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU of adhesives and sealants (including waterproofing products); waste adhesives and sealants containing organic solvents or other dangerous substances
Classified as hazardous waste.

Contaminated packaging

Empty containers should be taken for local recycling, recovery or waste disposal.
Contaminated packaging should be emptied as far as possible and after appropriate cleansing may be taken for reuse.
Packaging that cannot be cleaned should be disposed of like the product.

SECTION 14: Transport information

Land transport (ADR/RID)

14.1. UN number: UN 1897
14.2. UN proper shipping name: TETRACHLOROETHYLENE, Solution
14.3. Transport hazard class(es): 6.1
14.4. Packing group: III
Hazard label: 6.1



Classification code: T1
Limited quantity: 5 L / 30 kg
Transport category: 2
Hazard No: 60
Tunnel restriction code: E

Inland waterways transport (ADN)

14.1. UN number: UN 1897
14.2. UN proper shipping name: TETRACHLOROETHYLENE, Solution
14.3. Transport hazard class(es): 6.1
14.4. Packing group: III
Hazard label: 6.1



Classification code: T1
Limited quantity: 5 L / 30 kg

Marine transport (IMDG)

14.1. UN number: UN 1897
14.2. UN proper shipping name: TETRACHLOROETHYLENE SOLUTION
14.3. Transport hazard class(es): 6.1
14.4. Packing group: III
Hazard label: 6.1



Marine pollutant: Yes
Limited quantity: 5 L
EmS: F-A, S-A

Air transport (ICAO)

14.1. UN number: UN 1897
14.2. UN proper shipping name: TETRACHLOROETHYLENE SOLUTION
14.3. Transport hazard class(es): 6.1
14.4. Packing group: III
Hazard label: 6.1



Limited quantity Passenger: Y642 / 2 L
IATA-packing instructions - Passenger: 655
IATA-max. quantity - Passenger: 60 L
IATA-packing instructions - Cargo: 663
IATA-max. quantity - Cargo: 220 L

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: yes



14.6. Special precautions for user

Handle in accordance with good industrial hygiene and safety practices.

14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

The transport takes place only in approved and appropriate packaging.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulatory information

1999/13/EC (VOC): < 90 %

National regulatory information

Employment restrictions: Observe employment restrictions for young people. Observe employment restrictions for child bearing mothers and nursing.

Additional information

Chemical prohibition regulation consider.

15.2. Chemical safety assessment

For this substance a chemical safety assessment has not been carried out.

SECTION 16: Other information

Abbreviations and acronyms

ADR = Accord européen relatif au transport international des marchandises Dangereuses par Route
RID = Règlement concernant le transport international ferroviaire de marchandises dangereuses
ADN = Accord européen relatif au transport international des marchandises dangereuses par voie de navigation intérieure
IMDG = International Maritime Code for Dangerous Goods
IATA/ICAO = International Air Transport Association / International Civil Aviation Organization
MARPOL = International Convention for the Prevention of Pollution from Ships



IBC-Code = International Code for the Construction and Equipment of Ships Carrying Dangerous Chemicals in Bulk

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

REACH = Registration, Evaluation, Authorization and Restriction of Chemicals

CAS = Chemical Abstract Service

EN = European norm

ISO = International Organization for Standardization

DIN = Deutsche Industrie Norm

PBT = Persistent Bioaccumulative and Toxic

LD = Lethal dose

LC = Lethal concentration

EC = Effect concentration

IC = Median immobilisation concentration or median inhibitory concentration

Relevant R-phrases (Number and full text)

- 31 Contact with acids liberates toxic gas.
- 40 Limited evidence of a carcinogenic effect.
- 43 May cause sensitisation by skin contact.
- 50 Very toxic to aquatic organisms.
- 51 Toxic to aquatic organisms.
- 53 May cause long-term adverse effects in the aquatic environment.
- 64 May cause harm to breastfed babies.
- 66 Repeated exposure may cause skin dryness or cracking.

Relevant H- and EUH-phrases (Number and full text)

- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H336 May cause drowsiness or dizziness.
- H351 Suspected of causing cancer.
- H362 May cause harm to breast-fed children.
- H400 Very toxic to aquatic life.
- H410 Very toxic to aquatic life with long lasting effects.
- H411 Toxic to aquatic life with long lasting effects.
- EUH031 Contact with acids liberates toxic gas.
- EUH066 Repeated exposure may cause skin dryness or cracking.

Further Information

Data of items 4 to 8, as well as 10 to 12, do partly not refer to the use and the regular employing of the product (in this sense consult information on use and on product), but to liberation of major amounts in case of accidents and irregularities.

The information describes exclusively the safety requirements for the product(s) and is based on the present level of our knowledge.

The delivery specifications are contained in the corresponding product sheet.

This data does not constitute a guarantee for the characteristics of the product(s) as defined by the legal warranty regulations.

(n.a. = not applicable; n.d. = not determined)

(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)